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APPLICATION NUMBER	FILING OR 371(c) DATE	FIRST NAMED APPLICANT	ATTY. DOCKET NO./TITLE
10/582,965	06/15/2006	Minoru Hirata	04632.0070

**CONFIRMATION NO. 7716**

22852  
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**Title:** Method and apparatus for molding an upper and a lower mold having no flask, and a method for replacing a match plate used therefor

**Publication No.** US-2007-0151694-A1

**Publication Date:** 07/05/2007

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